



Combination of calibration / roller pull-off unit for laboratory extruder units

For the production of plates and panels made of hard foam, XPS, plastic, etc.



Technical data	
Working width	up to 1.000 mm
Thickness plates	up to 200 mm
Unit speed	up to 10 m/min
Traveling distance	ca. 1.000 mm
Speed traveling unit	0,5/1,0 m/min
Controller	SPS Siemens S7-300

Total unit

- height adjustable
- in operation electrical traveling on rail (ca. 1m)
- in Revision manual traveling on rail (ca. 4m)
- with ionization-unit

Calibration unit

- calibration plates
 - manual or electrical gap adjustment
 - conical adjustable
 - heating and cooling with water
 - rear side insulated
 - pressure measuring with load cell
- clamp device for teflon protection foil

Roller pull-off unit

- manual or electrical gap adjustment
- conical adjustable

